

TKM MeyerPrint®



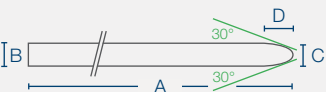
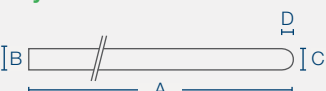
Made in Germany

TKM MeyerPrint doctor blades are reliable and solid universal doctor blades from the TKM product line. They meet the highest printing standards due to their comparatively high chromium and extremely low sulfur content. The first-class material purity and the precise tip finishing guarantee clean doctoring, even at high machine speeds.

We, of course, supply back-up blades suitable for our high-performance doctor blades and your individual applications.

Advantages

- Clean doctoring even at high machine speeds
- Optimal with small/medium-sized print runs
- Burr-free contact zone
- High-quality carbon steel
- Universally suitable

Doctor blade shape	Applications	Coatings
Lamella 	Gravure and flexographic printing	ESP and Protect
Stable 2° 	Gravure and flexographic printing	ESP and Protect
FlexoTip 	Flexographic printing	Protect
MeyerFlex 	Flexographic printing	

Detailed dimensions

A (doctor blade width)	10.0 mm – 80.0 mm
B (doctor blade thickness)	0.07 mm – 0.5 mm
C (tip thickness)	0.055 mm – 0.125 mm*
D (tip width)	1.0 mm – 1.7 mm

* Thicker tips also possible

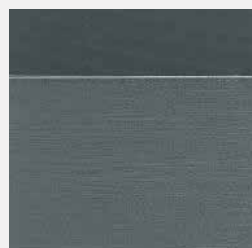
Achieve even higher quality printing results with ESP and Protect

TKM's ESP treatment and Protect coating will increase the durability of your doctor blades and your cylinders leading to significantly higher quality printing results, with the following advantages:

- Contact zone with the highest possible surface quality
- Less burr formation
- Corrosion protection
- Less waste
- Time saving at start up
- Less wear
- Higher durability



Doctor blade without ESP



Doctor blade with ESP



Doctor blade with Protect

TKM Meyer is certified according to the following standards:

DIN ISO 9001 | DIN ISO 14001 | DIN ISO 50001

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www.tkmmeyer.com




TKM OptiPrint®

Made in Germany

TKM OptiPrint doctor blades, designed for gravure and flexographic printing, are multi-purpose blades, gentle to your cylinders, manufactured of premium carbon steel with a high chromium content. The fine micro-steel structure wears down powderwise, preventing contamination from detached steel particles throughout the entire inking and doctoring system for a constantly high level of print quality.

Advantages

- Up to to 20% higher durability
- Less cylinder wear
- Short start-up times (gravure)
- Continuous high print quality
- Less waste
- Reduced machine downtime

Doctor blade shape	Applications	Coatings
Lamella 	Gravure and flexographic printing	ESP and Protect
Stable 2° 	Gravure and flexographic printing	ESP and Protect
FlexoTip 	Flexographic printing	Protect

Detailed dimensions

A (doctor blade width)	10.0 mm – 80.0 mm
B (doctor blade thickness)	0.15 mm – 0.3 mm
C (tip thickness)	0.055 mm – 0.125 mm
D (tip width)	1.0 mm – 1.7 mm

Achieve even higher quality printing results with ESP and Protect

TKM's ESP treatment and Protect coating will increase the durability of your doctor blades and your cylinders leading to significantly higher quality printing results, with the following advantages:

- Contact zone with the highest surface quality
- Less burr formation
- Corrosion protection
- Less waste
- Time saving on printing start-up
- Less wear
- Higher durability



Doctor blade without ESP



Doctor blade with ESP



Doctor blade with Protect

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TKM PowerPrint®

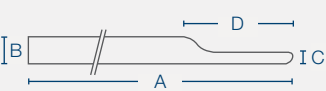
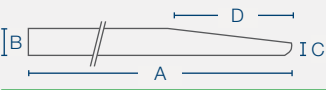

Made in Germany

For PowerPrint, we use high-alloy tool steel that is produced exclusively for TKM Meyer. This special steel structure has outstanding wear resistance and avoids contamination of the inking system from residues of steel particles.

The steel is used in heavy-duty saw blades and in precision cutting blades. We have adapted the material to the requirements of the printing industry and, in cooperation with our suppliers, have geared it to illustration and packaging printing.

Advantages

- For high machine speeds
- Is gentle to chrome cylinders and anilox rolls
- Excellent results against bleeding and smudging problems
- Reduced start-up times
- Guaranteed higher durability
- Absolutely clean doctoring
- Strict and precise control of the tip manufacturing

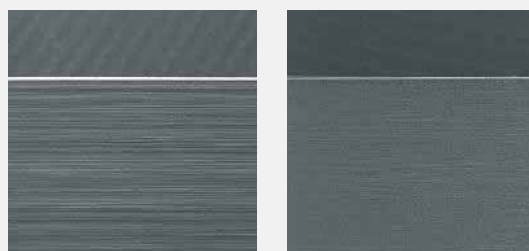
Doctor blade shape	Applications	Coatings
Lamella 	Gravure and flexographic printing	ESP
Stable 2° 	Gravure and flexographic printing	ESP
FlexoTip 	Flexographic printing	

Detailed dimensions

A (doctor blade width)	10.0 mm – 80.0 mm
B (doctor blade thickness)	0.15 mm – 0.3 mm
C (tip thickness)	0.055 mm – 0.125 mm
D (tip width)	1.0 mm – 1.7 mm

Achieve even higher quality printing results with ESP

TKM's ESP treatment will increase the durability of your doctor blades and your cylinders leading to significantly higher quality printing results.



Doctor blade without ESP

Doctor blade with ESP

- Contact zone with the highest surface quality
- Less burr formation
- Corrosion protection
- Less waste
- Time saving at printing start-up
- Less wear
- Higher durability

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TKM MicroPrint®

Made in Germany

The innovative precision doctor blade made of specially tempered tool steel for a higher durability of the blade. The steel micro-structure and the special production process, alongside the finishing in a patented treatment, ensure a uniform printing process. TKM MicroPrint increases the print quality, avoids printing problems and improves profitability.

Advantages

- Reduced start-up times
- For all inking systems
- Medium to high printing volumes
- Less waste
- ESP treatment

Doctor blade shape

Applications

Detailed dimensions

Lamella



Gravure and flexographic printing

A (doctor blade width)	10.0 mm	–	80.0 mm
B (doctor blade thickness)	0.15 mm	–	0.3 mm
C (tip thickness)	0.055 mm	–	0.125 mm
D (tip width)	1.0 mm	–	1.7 mm

Stable 2°



Gravure and flexographic printing

FlexoTip



Flexographic printing

TKM CeraPrint®

Made in Germany

The ceramic particle coated doctor blade has an outstanding durability and reliability attributes.

Due to the latest coating technologies, TKM Meyer is able to apply an extremely homogeneous layer structure onto the blade surface. This provides TKM CeraPrint exact coating parameters for you to achieve consistent and reproducible printing results even on difficult printing jobs.

This new, highly wear-resistant coating avoids corrections of the blade angle and blade pressure during the printing process, resulting in significantly higher durability of the doctor blade and print cylinder.

Advantages

- State-of-the-art coating technology
- Reduces hazing and streaking
- Reduces machine downtimes
- High doctor blade durability at low blade pressure
- Avoids waste
- Suitable for medium and large printing jobs
- highly reliable and reproducible printing results even at gradients and halftones
- Suitable for all inking systems
- Safety for the operator during the entire printing process

Doctor blade shape

Applications

Lamella



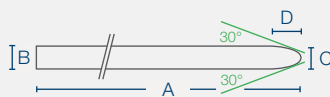
Gravure and flexographic printing

Stable 2°



Gravure and flexographic printing

FlexoTip



Flexographic printing

Detailed dimensions

A (doctor blade width)	10.0 mm	–	60.0 mm
B (doctor blade thickness)	0.15 mm	–	0.3 mm
C (tip thickness)	0.055 mm	–	1.5 mm
D (tip width)	1.0 mm	–	1.7 mm

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TKM DuroBlade®

Made in Germany

DuroBlade is the optimal solution for highly abrasive inking, varnishing and coating systems in flexographic printing. The doctor blade wears down uniformly and cleanly achieving the highest durability. Due to the extremely low wear during the production process, DuroBlade is also the first choice for abrasive coating systems, guaranteeing consistently high-precision coating and ink thicknesses.

The patented coating ensures uniform print quality with a very low dot gain. DuroBlade has a corrosion-resistant NiroPrint (stainless steel) core which is gentle to anilox rolls and chrome cylinders.

TKM DuroBlades are also available from now on in the **TKM DuroBlade HL** version for the use of anilox rollers with low cell volumes and full-surface engraved chrome cylinders.

Advantages

- Reduces the number of blade changes
- Extremely high durability
- Reduction of the friction coefficient through lower blade pressure
- Reduces printing costs
- Specially suitable for abrasive inking, varnishing and coating systems
- Avoids scoring lines
- Is gentle to cylinder surfaces
- Allows consistently ultra-precise coating thicknesses

Detailed dimensions

A (doctor blade width)	10.0 mm	–	80.0 mm
B (doctor blade thickness)	0.152 mm	–	0.305 mm

TKM NiroPrint®

Made in Germany

The corrosion-resistant doctor blade is the optimal solution for all aggressive or water-based printing systems. TKM NiroPrint prevents any corrosion on the doctor blade, even in the critical contact zone. TKM Meyer owes its leading market position in water-based flexographic printing partially to the corrosion-resistant steel grade used. NiroPrint is also used in different tip varieties – besides flexographic printing, primarily in varnishing units and therefore, in offset printing.

We, of course, supply back-up blades suitable for our high-performance doctor blades and your individual applications.

Advantages

- Corrosion-resistant
- For extreme pH values
- For water-based systems
- For all abrasive and aggressive systems
- Also suitable for decorative printing
- Good, clean doctoring
- Burr-free contact zone, which leads to quick bedding-in

Doctor blade shape

Applications

Detailed dimensions

Lamella



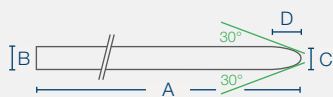
Flexographic printing
and offset printing

Stable 2°



Flexographic printing
and offset printing

FlexoTip



Flexographic printing
and offset printing

Back-up blade



Flexographic printing
and offset printing

A (doctor blade width)	10.0 mm – 70.0 mm
B (doctor blade thickness)	0.1 mm – 0.5 mm
C (tip thickness)	0.055 mm – 0.125 mm*
D (tip width)	1.0 mm – 1.7 mm

* Thicker tips also possible

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TKM PolyPrint®

Made in Germany

TKM PolyPrint is used primarily with water-based inking and varnishing systems and as a containment blade in flexographic printing. The blade prevents cutting injuries and scoring lines, since no metallic particles accumulate in the inking system.

Given the wide variety of application requirements, we also offer TKM PolyPrint in other materials in addition to polyester, and in different tip shapes.

Advantages

- Containment blades
- All water-based inking systems
- Prevents injuries
- Avoids scoring lines
- Customer-specific tips and shapes

Doctor blade shape

Applications

Detailed dimensions

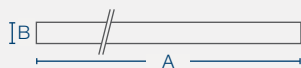
Bevel



Flexographic printing

A (doctor blade width)	10.0 mm	–	120.0 mm
B (doctor blade thickness)	0.19 mm	–	0.5 mm

Straight



Flexographic printing

TKM ScreenPrint®

Made in Germany

TKM ScreenPrint was specially developed for rotary screen printing. It is used in decorative, wallpaper, security and textile printing, but also in label printing as an interior doctor blade for round screens, preventing damages to the serigraphic screen.

TKM ScreenPrint is corrosion-resistant; various versions are equipped with a rubber lip. Besides outstanding mechanical wear resistance, it offers high elasticity, low pressure deformation and extremely high resistance to a wide variety of solvents.

TKM Meyer's many years of experience as a leading supplier of wash-up blades has helped to design this blade ideal for customer applications. TKM ScreenPrint is supplied cut to length and can be used immediately, even for water-based systems, regardless of the pH level.

TKM ScreenPrint has been very successfully tested by leading machine manufacturers.

Advantages

- All inking and varnishing systems
- Corrosion-resistant
- Shore hardness of 65-80
- High elasticity and high wear resistance
- Solvent-resistant

Doctor blade shape



Applications

Rotary screen printing

Detailed dimensions

A (doctor blade width)	20.0 mm	–	120.0 mm
B (doctor blade thickness)	0.2 mm		
C (rubber lip thickness)	0.055 mm	–	1.8 mm
D (rubber lip width)	60.0 mm	–	80.0 mm

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